
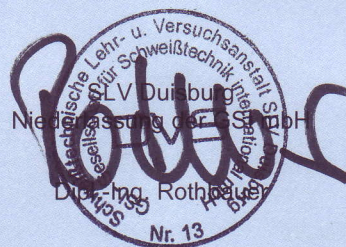


Certificate Class D

Qualification of the manufacturer for welding steel structures according to DIN 18800-7: 2008-11

It is hereby certified that the firm	GEHA B.V. Machinefabriek Apparetnbouw
have at one's disposal in the welding plant	NL 7883 HN Nieuw Amsterdam, Veilingstraat 52
the required personnel and equipment to carry out welding works for manufacturing load bearing steel structures in the following fields of application:	
Standards/Regulations	DIN 18800-7
Welding Processes (Reference no. acc. to DIN EN ISO 4063)	135 – Metal active gas welding, partly mechanized 136 – Tubular cored metal arc welding with active gas shield, partly mechanized
Parent Metals	S235, S275, S355 according to the respective valid "Bauregelliste"
Extensions/Restrictions	Not applicable
Responsible Welding Coordinator (Surname, First name, Date of birth, Qualification)	Dipl.-Ing. Mulder, Fred, born 1957-07-07, IWT (IIW)
Deputy (Surname, First name, Date of birth, Qualification)	not applicable
Remarks	According to the respective valid "Bauregelliste" it applies: For building products the conformity has to be carried out by ÜH-procedure. Further remarks see reverse
Period of validity	from 2010-10-31 to 2013-10-31
Number of certificate	3057.2010
issued on	2010-10-07 Klotzki/Kr
Manager of the Certification Body (Name/Signature/Seal)	 Dipl.-Ing. Rothmann
General requirements see reverse	



General requirements

1. Before carry-out welding works this certificate – either as certified copy or photo copy – shall be submitted to the competent authorities issuing the building permit.
2. For advertising or other purposes this certificate may only be duplicated or published in full. The wording of the advertising material shall not be in contradiction to this certificate.
3. If the welding coordinator(s) mentioned in this certificate is (are) not longer with the company or if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the certification body has to be informed. If considered necessary a new plant inspection of the company will take place.
4. In case of doubt regarding the qualification of the company, an inspection and check-ups in the plant by the certification body without prior announcement are being reserved.
5. This certificate may be withdrawn at any time and with immediate effect without compensation supplement or modified if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry, a new application has to be submitted to the certification body if the qualification should be certified once more.

Remarks: For assistance of welding coordinator is qualified:
Vinke, Albertus, born 1956-12-06, EWP (EWF)

CC.: 

1. Applicant
(Original)
2. Principal Building Inspection Authority of the State
(if wanted)
3. Appropriate Branch of the Eisenbahn-Bundesamt
(only if Ril 804 applies)
4. File
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